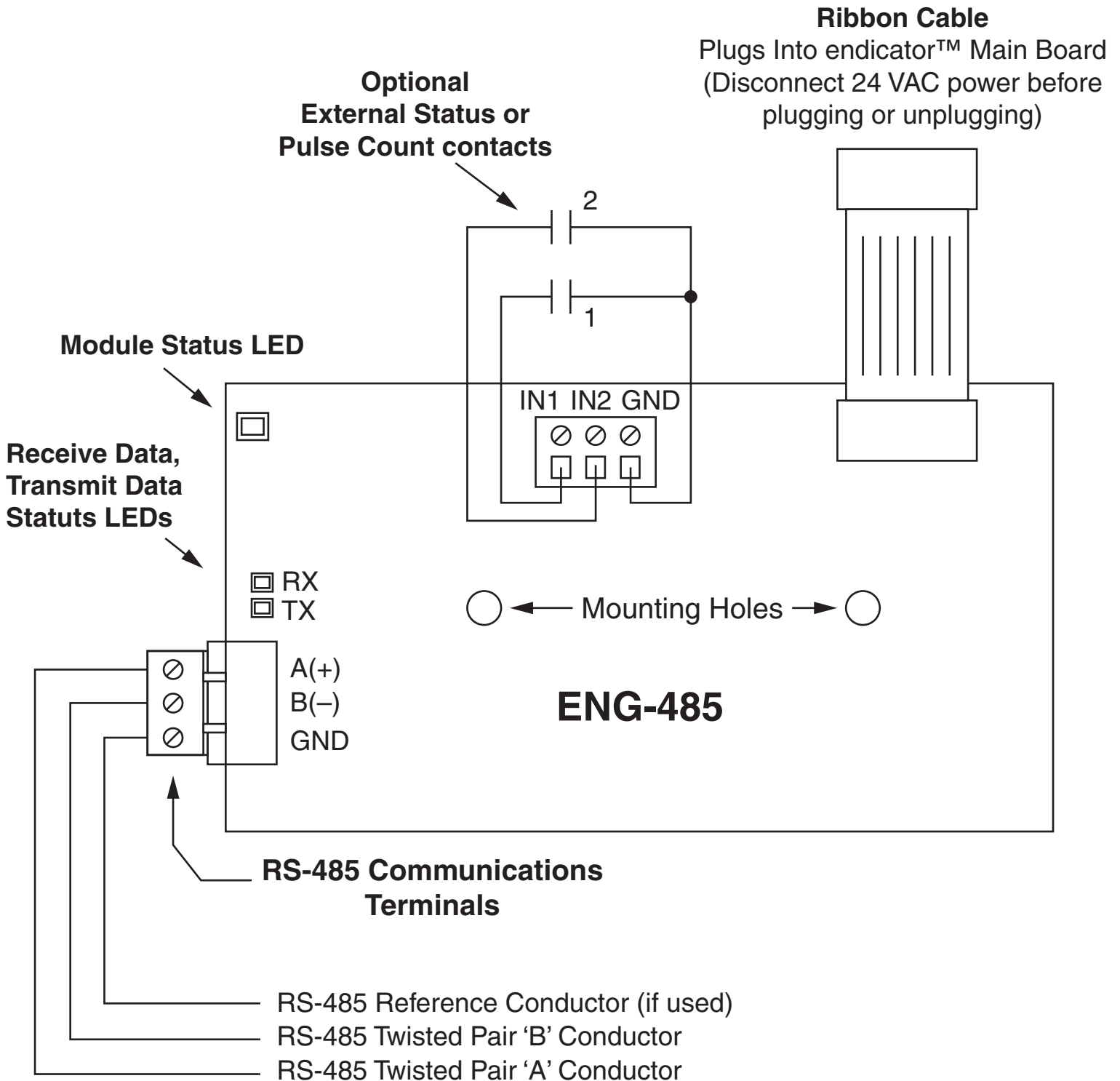


ENG-485 Communications Board Wiring Diagram



RS-485 twisted pair is polarity sensitive.

If unable to communicate, try reversing the 'A' and 'B' conductors.